

# Sheer Hosiery Mills: 2002

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## 2002 Economic Census

*Manufacturing*

Industry Series



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U.S. Department of Commerce  
Economics and Statistics Administration  
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-- Not applicable for this report.

**Table 1. Historical Statistics for the Industry: 2002 and Earlier Years**

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry and year <sup>1</sup>	Com- panies <sup>2</sup>	All estab- lish- ments <sup>3</sup>	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
			Number <sup>4</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
315111, Sheer hosiery mills..... 2002..	88	102	9 435	199 669	8 302	15 994	157 634	450 564	556 156	1 041 296	23 901
2001..	N	N	12 250	255 624	10 309	20 648	185 747	489 023	578 619	1 068 966	54 464
2000..	N	N	13 497	266 577	11 567	24 258	202 488	563 223	637 165	1 185 157	62 910
1999..	N	N	14 670	291 713	12 597	24 403	218 071	568 148	682 043	1 281 290	54 547
1998..	N	N	15 342	311 703	13 613	27 645	247 218	733 008	746 137	1 468 967	20 621
1997..	136	154	17 798	349 890	15 869	31 512	277 937	797 444	845 433	1 658 474	37 397

<sup>1</sup>Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

<sup>2</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

<sup>3</sup>Includes establishments with payroll at any time during the year.

<sup>4</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 2. Industry Statistics for Selected States: 2002**

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
		Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)				
<b>315111, Sheer hosiery mills</b>												
United States.....	1	102	52	9 435	199 669	8 302	15 994	157 634	450 564	556 156	1 041 296	23 901
Alabama.....	—	4	4	320	7 424	274	551	5 721	20 701	7 944	28 636	549
North Carolina.....	1	61	35	6 377	133 588	5 565	10 718	103 880	330 333	295 826	659 086	17 295

<sup>1</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1—10 to 19 percent; 2—20 to 29 percent; 3—30 to 39 percent; 4—40 to 49 percent; 5—50 to 59 percent; 6—60 to 69 percent; 7—70 to 79 percent; 8—80 to 89 percent; 9—90 percent or more.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

**Table 3. Detailed Statistics by Industry: 2002**

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
<b>315111, Sheer hosiery mills</b>	
Companies <sup>1</sup> .....	number.. 88
All establishments <sup>2</sup> .....	number.. 102
Establishments with 1 to 19 employees .....	number.. 50
Establishments with 20 to 99 employees .....	number.. 23
Establishments with 100 employees or more .....	number.. 29
All employees <sup>3</sup> .....	number.. 9 435
Total compensation .....	\$1,000.. 262 296
Annual payroll .....	\$1,000.. 199 669
Total fringe benefits .....	\$1,000.. 62 627
Production workers, average for year .....	number.. 8 302
Production workers on March 12 .....	number.. 8 360
Production workers on May 12 .....	number.. 8 375
Production workers on August 12 .....	number.. 8 339
Production workers on November 12 .....	number.. 8 119
Production worker hours .....	1,000.. 15 994
Production worker wages .....	\$1,000.. 157 634
Total cost of materials .....	\$1,000.. 556 156
Materials, parts, containers, packaging, etc., used .....	\$1,000.. 461 068
Resales .....	\$1,000.. 64 542
Purchased fuels .....	\$1,000.. 7 160
Purchased electricity .....	\$1,000.. 20 686
Contract work .....	\$1,000.. 2 700
Quantity of electricity purchased for heat and power .....	1,000 kWh.. 333 306
Quantity of electricity generated less sold for heat and power .....	1,000 kWh.. -
Total value of shipments .....	\$1,000.. 1 041 296
Primary products value of shipments .....	\$1,000.. 861 250
Secondary products value of shipments .....	\$1,000.. 109 994
Total miscellaneous receipts .....	\$1,000.. 70 052
Value of resales .....	\$1,000.. 70 052
Contract receipts .....	\$1,000.. -
Other miscellaneous receipts .....	\$1,000.. -
Primary products specialization ratio .....	percent.. 89
Value of primary products shipments made in all industries .....	\$1,000.. 893 208
Value of primary products shipments made in this industry .....	\$1,000.. 861 250
Value of primary products shipments made in other industries .....	\$1,000.. 31 958
Coverage ratio .....	percent.. 96
Value added .....	\$1,000.. 450 564
Total inventories, beginning of year .....	\$1,000.. 231 369
Finished goods inventories .....	\$1,000.. 81 787
Work-in-process inventories .....	\$1,000.. 101 475
Materials and supplies inventories .....	\$1,000.. 48 107
Total inventories, end of year .....	\$1,000.. 190 400
Finished goods inventories .....	\$1,000.. 62 208
Work-in-process inventories .....	\$1,000.. 86 478
Materials and supplies inventories .....	\$1,000.. 41 714
Gross value of depreciable assets (acquisition costs) at beginning of year .....	\$1,000.. 491 381
Total capital expenditures (new and used) .....	\$1,000.. 23 901
Buildings and other structures (new and used) .....	\$1,000.. 3 608
Machinery and equipment (new and used) .....	\$1,000.. 20 293
Automobiles, trucks, etc., for highway use .....	\$1,000.. 561
Computers and peripheral data processing equipment .....	\$1,000.. 846
All other expenditures for machinery and equipment .....	\$1,000.. 18 886
Total retirements .....	\$1,000.. 34 035
Gross value of depreciable assets at end of year .....	\$1,000.. 481 247
Depreciation charges during year .....	\$1,000.. 34 292
Total rental payments .....	\$1,000.. 7 985
Buildings and other structures .....	\$1,000.. 3 035
Machinery and equipment .....	\$1,000.. 4 950
Total other expenses <sup>4</sup> .....	\$1,000.. 37 279
Response coverage ratio <sup>5</sup> .....	percent.. 90
Repair and maintenance services of buildings and/or machinery <sup>4</sup> .....	\$1,000.. 5 241
Communications services <sup>4</sup> .....	\$1,000.. 1 305
Legal services <sup>4</sup> .....	\$1,000.. 331
Accounting, auditing, and bookkeeping services <sup>4</sup> .....	\$1,000.. 343
Advertising and promotional services <sup>4</sup> .....	\$1,000.. 1 886
Expensed computer hardware and supplies and purchased computer services <sup>4</sup> .....	\$1,000.. 914
Refuse removal (including hazardous waste) services <sup>4</sup> .....	\$1,000.. 920
Management consulting and administrative services <sup>4</sup> .....	\$1,000.. 972
Taxes and license fees <sup>4</sup> .....	\$1,000.. 1 420
All other expenses <sup>4</sup> .....	\$1,000.. 23 949

<sup>1</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

<sup>4</sup>Based on Annual Survey of Manufactures (ASM) sample data.

<sup>5</sup>A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 4. Industry Statistics by Employment Size: 2002**

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class	E <sup>1</sup>	All establishments <sup>2</sup>	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)				
315111, Sheer hosiery mills											
All establishments .....	1	102	9 435	199 669	8 302	15 994	157 634	450 564	556 156	1 041 296	23 901
Establishments with—											
1 to 4 employees .....	9	20	38	777	33	63	628	1 683	1 797	3 480	107
5 to 9 employees .....	9	14	91	1 940	82	159	1 648	4 049	4 638	8 687	311
10 to 19 employees .....	9	16	c	D	D	D	D	D	D	D	D
20 to 49 employees .....	4	11	358	7 677	287	577	5 601	7 744	13 174	29 392	815
50 to 99 employees .....	1	12	882	15 295	805	1 525	12 932	21 137	41 602	64 114	1 287
100 to 249 employees .....	1	17	2 699	63 079	2 243	4 496	44 172	129 629	178 530	310 222	6 597
250 to 499 employees .....	—	8	2 694	53 447	2 435	4 459	43 657	172 629	176 808	349 373	5 944
500 to 999 employees .....	—	4	g	D	D	D	D	D	D	D	D
1,000 to 2,499 employees .....	—	—	—	—	—	—	—	—	—	—	—
2,500 employees or more .....	—	—	—	—	—	—	—	—	—	—	—
Administrative records <sup>4</sup> .....	9	44	284	6 007	260	496	5 084	12 565	14 338	26 903	952

<sup>1</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

<sup>4</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 5. Industry Statistics by Primary Product Class Specialization: 2002**

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All establishments <sup>1</sup>	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number <sup>2</sup>	Payroll (\$1,000)	Number <sup>2</sup>	Hours (1,000)	Wages (\$1,000)				
315111	Sheer hosiery mills .....	102	9 435	199 669	8 302	15 994	157 634	450 564	556 156	1 041 296	23 901
3151111	Women's, misses', and girls' sheer finished hosiery, full-length, knee-length, and below the knee .....	22	2 334	49 448	2 002	3 859	37 287	75 839	127 361	205 837	5 142
3151113	Women's, misses', and girls' sheer finished pantyhose, including tights, all needle .....	21	5 054	107 634	4 492	8 364	86 039	302 300	303 441	629 612	15 257
3151115	Women's, misses', and girls' sheer hosiery shipped in the greige (except socks) .....	7	1 468	30 275	1 292	2 750	24 066	55 088	101 274	155 875	1 921

<sup>1</sup>Includes establishments with payroll at any time during the year.

<sup>2</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 6a. Products Statistics: 2002 and 1997**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
315111	Sheer hosiery mills .....	2002.. N 1997.. N	X X	X X	893 208 1 572 367
3151111	Women's, misses', and girls' sheer finished hosiery, full-length, knee-length, and below the knee .....	2002.. N 1997.. N	X X	X X	232 248 292 425
31511111	Women's, misses', and girls' sheer finished hosiery, full-length, knee-length, and below the knee .....	2002.. N 1997.. N	X X	X X	225 213 259 287
3151111111	Women's, misses', and girls' sheer finished hosiery, knee-length, stretch and nonstretch .....	2002.. 19 1997.. 29	X X	X X	107 564 175 804
3151111121	Women's, misses', and girls' sheer finished hosiery, below the knee, including foot socks, anklets, and midcalf and crew .....	2002.. 20 1997.. 10	X X	X X	72 787 39 600
3151111193	Women's, misses', and girls' sheer finished hosiery, full-length, including stretch, and support .....	2002.. 14 1997.. N	X X	X X	44 862 N
3151111Y	Women's, misses', and girls' sheer finished hosiery, full-length, knee-length, and below the knee, nsk .....	2002.. N 1997.. N	X X	X X	7 035 33 138
3151111YWV	Women's, misses', and girls' sheer finished hosiery, full-length, knee-length, and below the knee, nsk .....	2002.. N 1997.. N	X X	X X	7 035 33 138
3151113	Women's, misses', and girls' sheer finished pantyhose, including tights, all needle .....	2002.. N 1997.. N	X X	X X	517 180 1 132 563
31511131	Women's, misses', and girls' sheer finished pantyhose, including tights, less than 30 denier, sheer stretch .....	2002.. N 1997.. N	X X	X X	292 165 575 365
3151113111	Women's, misses', and girls' sheer finished pantyhose, including tights, less than 30 denier, sheer stretch .....	2002.. 13 1997.. 21	X X	X X	292 165 575 365
31511136	Women's, misses', and girls' sheer finished pantyhose, including tights, 30 denier or heavier, opaque stretch .....	2002.. N 1997.. N	X X	X X	105 280 N
3151113621	Women's, misses', and girls' sheer finished pantyhose, including tights, 30 denier or heavier, opaque stretch .....	2002.. 12 1997.. N	X X	X X	105 280 N
31511137	Women's, misses', and girls' sheer finished pantyhose, including tights, elastomer, control top, no leg support .....	2002.. N 1997.. N	X X	X X	36 456 N
3151113731	Women's, misses', and girls' sheer finished pantyhose, including tights, elastomer, control top, no leg support .....	2002.. 8 1997.. N	X X	X X	36 456 N
31511134	Women's, misses', and girls' sheer finished pantyhose, including tights, elastomer, leg support, all needle .....	2002.. N 1997.. N	X X	X X	66 908 N
3151113441	Women's, misses', and girls' sheer finished pantyhose, including tights, elastomer, leg support, under 35 denier .....	2002.. 6 1997.. N	X X	X X	41 099 N
3151113451	Women's, misses', and girls' sheer finished pantyhose, including tights, elastomer, leg support, 35 denier or heavier .....	2002.. 7 1997.. N	X X	X X	25 809 N
31511135	Women's, misses', and girls' other miscellaneous sheer pantyhose (including fancies, sewed on legs, waist connected legs, replaceable legs, nonstretch, etc.) .....	2002.. N 1997.. N	X X	X X	16 371 N
3151113591	Women's, misses', and girls' other miscellaneous sheer pantyhose (including fancies, sewed on legs, waist connected legs, replaceable legs, nonstretch, etc.) .....	2002.. 5 1997.. N	X X	X X	16 371 N
3151113Y	Women's, misses', and girls' sheer finished pantyhose, including tights, all needle, nsk .....	2002.. N 1997.. N	X X	X X	- -
3151113YWV	Women's, misses', and girls' sheer finished pantyhose, including tights, all needle, nsk .....	2002.. N 1997.. N	X X	X X	- -
3151115	Women's, misses', and girls' sheer hosiery shipped in the greige (except socks) .....	2002.. N 1997.. N	X X	X X	109 237 91 169
31511151	Women's, misses', and girls' sheer hosiery shipped in the greige (except socks) .....	2002.. N 1997.. N	X X	X X	109 237 91 169
3151115121	Women's, misses', and girls' sheer hosiery shipped in the greige, full-fashioned and seamless, full-length and knee-length (except pantyhose and socks) .....	2002.. 4 1997.. 7	X X	X X	18 903 27 988
3151115131	Women's, misses', and girls' sheer hosiery shipped in the greige, pantyhose .....	2002.. 5 1997.. 6	X X	X X	90 334 63 181
3151115Y	Women's, misses', and girls' sheer hosiery (except socks) shipped in the greige, nsk .....	2002.. N 1997.. N	X X	X X	- -
3151115YWV	Women's, misses', and girls' sheer hosiery (except socks) shipped in the greige, nsk .....	2002.. N 1997.. N	X X	X X	- -
315111W	Sheer hosiery mills, nsk, total .....	2002.. N 1997.. N	X X	X X	34 543 56 210
315111WY	Sheer hosiery mills, nsk, total .....	2002.. N 1997.. N	X X	X X	34 543 56 210
315111WYWW	Sheer hosiery mills, nsk, for nonadministrative-record establishments .....	2002.. N 1997.. N	X X	X X	11 079 24 381
315111WYWY	Sheer hosiery mills, nsk, for administrative-record establishments .....	2002.. N 1997.. N	X X	X X	23 464 31 829

See footnotes at end of table.



Table 6a. **Products Statistics: 2002 and 1997—Con.**

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 6b. Product Class Shipments for Selected States: 2002 and 1997**

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3151111	Women's, misses', and girls' sheer finished hosiery, full-length, knee-length, and below the knee	
	United States..... 2002..	232 248
	..... 1997..	292 425
	North Carolina..... 2002..	137 784
	..... 1997..	179 395
3151113	Women's, misses', and girls' sheer finished pantyhose, including tights, all needle	
	United States..... 2002..	517 180
	..... 1997..	1 132 563
	North Carolina..... 2002..	318 173
	..... 1997..	671 057
3151115	Women's, misses', and girls' sheer hosiery shipped in the greige (except socks)	
	United States..... 2002..	109 237
	..... 1997..	91 169
	North Carolina..... 2002..	108 203
	..... 1997..	91 086

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

**Table 7. Materials Consumed by Kind: 2002 and 1997**

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
315111	Sheer hosiery mills		
00900001	Total materials .....2002..	X	461 068
	.....1997..	X	768 876
31511101	Hosiery, shipped in the greige (excluding pantyhose) .....2002..	X	20 722
	.....1997..	X	28 584
31511103	Pantyhose, shipped in the greige .....2002..	X	61 686
	.....1997..	X	120 070
31311103	Cotton yarns .....2002..	X	21 706
	.....1997..	X	32 113
31311110	Spun nylon yarn .....2002..	X	83 917
	.....1997..	X	N
31311115	Acrylic yarns .....2002..	X	D
	.....1997..	X	9 791
32522210	Nylon filament yarn .....2002..	X	61 977
	.....1997..	X	N
32522229	Spandex filament yarns .....2002..	X	44 391
	.....1997..	X	82 800
31311001	Spun yarn, all fibers .....2002..	X	6 023
	.....1997..	X	9 345
00190003	Flexible packaging materials .....2002..	X	16 784
	.....1997..	X	34 823
32221001	Paperboard containers, boxes, and corrugated paperboard .....2002..	X	28 741
	.....1997..	X	40 577
00970099	All other materials and components, parts, containers, and supplies .....2002..	X	D
	.....1997..	X	369 979
00971000	Materials, ingredients, containers, and supplies, nsk .....2002..	X	21 898
	.....1997..	X	40 794

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.